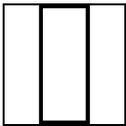
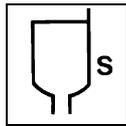


66021 - BASE COAT SPARKLING LIGHT



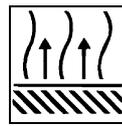
Ready for use



15 sec. FC 3
at 20°C



Ø 0,8-1,2 mm
4,0 Atm
N° coats: 2-3



2-5 min. at 20°C

DESCRIPTION

1K matt basecoat specific for two-coat painting processes reproducing the liquid anodised aspect in platinum white colour.

USE

Ideal for painting furniture substrates of the habitat field, car components, sporting items and motorcycles.

CHARACTERISTICS

- Bright and luminous metallic effect with high reflecting power
- Easy application
- Excellent light fastness
- Good covering power
- Quick drying

SUBSTRATE PREPARATION

On plastic substrates degrease carefully with 00617 PLASTIC CLEANER.
On metallic substrates degrease with 00695 SILICONE REMOVER SLOW.

We recommend you use the product 04668 PARISTON PRIMER NERO LEIT directly on suitable plastics or, in a dry-on-dry system, on fillers or primers previously applied that are necessary for metallic substrates. Do not sand nor handle the substrate primed with 04668, so as to avoid reproducing sanding marks and fingerprints on the topcoat.

APPLICATION

By spray or Air Mix.

1K READY FOR USE PRODUCT.

SHAKE THE CAN THOROUGHLY BEFORE USE TO ENSURE THE COMPLETE DISPERSION OF THE METALLIC PIGMENT.

DUE TO THE CHARACTERISTIC OF THE PIGMENT CONTAINED IT IS RECOMMENDED TO OPEN THE CAN WITH CARE.



Spray viscosity: 15" Ford Cup 3
Ø Air cap: 0,8-1,2 mm
Air pressure: 4,0 Atm
N° of coats: 2-3
Recommended film thickness: 5-10 µ
Application conditions: 20-25°C 50-70% R.H.
Theoretical coverage: 1 l mixture = 6,5 m² at 10 µ
V.O.C. of the product ready for use = 839 g/l

DRYING TIME

Flash-off: 2-5 min. at 20°C

RECOMMENDED OVERCOATING

The basecoat SPARKLING must be overcoated with a clearcoat as protection.

We recommend the following products:

96230 TIXO KLARLACK 09
96204 ACRIFLEX INCOLORE MATT

NOTES

BASE COAT SPARKLING LIGHT (66021) can be mixed with BASE COAT SPARKLING DARK (66022) to obtain intermediate hues.

The matt basecoat SPARKLING can be slightly tinted with transparent Base Colours Lechsyst Effect up to max. 10% to obtain different colours.

Product subject to limited colour check: when mixing with Lechsyst Effect Tinters always check and where appropriate correct the colour point of the hue obtained.

Storage stability: 18 months

TECHNICAL DATA SHEET N° 0674-GB
UPDATED 04/2017

All information contained in this data sheet is the result of carefully controlled tests and is correct to the best of Lechler's knowledge at the time of issue. Since conditions of use are beyond the control of the manufacturer, information contained herein is without warranty, implied or otherwise, and final determination of the suitability of any information or material for the use contemplated and the manner of use is the sole responsibility of the user. FOR PROFESSIONAL USE ONLY.