# Product - Information

## 8:1 HS Nass-in-Nass Füller

(8:1 HS Wet-in-Wet Filler)
Art.-Nr. 20-410-10 Cream white, 20-411-10 Dark grey
20-414-10 Black, 20-416-10 Red, 20-417-10 Yellow

Date

17.05.2021

This wet-on-wet filler isparticularly suitable for large surfaces in commercialvehicle painting. Due to thee xcellent levelling properties, the filler can be painted over WITHOUT intermediate sanding. The filler is also characterised by easy application and optimal topcoat level.

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|---|---|---|---|---|
| Colour shade | | Cream White, Dark Grey, Black, Red and Yellow | | |
| Mixing ratio | | 8:1 Volume | | |
| Hardener | | 30-100-x normal, 30-200-x kurz (fast) | | |
| Thinner | | Swin Universalverdünner lang (slow 60-100-x), normal (60-101-x) and kurz (fast 60-102-x) | | |
| Spray viscosity at 20 °C | | 25-30s 4 mm DIN / Airless 40-60 s | | |
| Processing | | Spray pressure | Spray nozzle | Spraying passes |
| Air / flow cup | | 3-5 bar | 1,5 mm | 2-3 |
| Airless / Airmix | | Ca. 100 bar | 0,33 mm | 2-3 |
| Pot life | | 4 - 8 hrs. depending on hardener type | | |
| Dry film thickness | | ca. 30-100 µm | | |
| Flash-off time | 20 °C | 10 min between spray passes | | |
| Drying | | recoatable | dust dry | tack-free | ready for assembly |
| | 20 °C | As a Nass-in-Nass Füller overcoatable after 30-40 min. | | |
| | 50 °C | | | |

**Notes:**
Overcoat with Swin 2-coat basecoat only after **complete** drying.
**The basecoat must be adjusted with Universal Verdünner Normal (60-101-6).**
Recoat with polyestermaterials only after **complete** drying.
Bare metal **must** be primed with reaction primer before filling.
**Reaction and wash primers may only be overpainted after complete drying (at least 1 hour at 20°)**

Labelling according to Regulation (EC) Nr. 1272/2008:
flammable
dangerous to health

Intended for professional use only