## **Product - Information**



**Etch Primer** translucent, yellow-green pigmented Art.-Nr. 10-213-10

17.05.2021

## Acid-curing 2K primer with active corrosion protection and maximum adhesion on steel, zinc, aluminium and pre-treated stainless steel.Overcoating with SWIN 2K PU filler products is required.

Colour shade	translucent, yellow-green pigmented			
Mixing ratio	1:1 Volume			
Hardener	30-301-5			
Thinner	n/a			
Spray viscosity at 20 °C	35-40s 3 mm D / 15-17s 4 mm D			
Processing	Spray pressure	Spra	ay nozzle	Spraying passes
Air / flow cup	3-4 bar	1,1	-1,4 mm	1-2
Airless / Airmix				
Pot life	ca. 6 h			
Dry film thickness	1-2 uniformly closed spray passes approx. 7-12 μm			
Flash-off time 20 °C				
Drying	recoatable	dust dry	tack-free	ready for assembly
20 °C	min. 1 hrs.	6-8 min	25-30 min	
	Forced drying is not recommended.			
Notes:   Anodised aluminium and stainless steel must be sand-blasted.   Do not use on thermoplastic surfaces. Do not overcoat with polyester materials and EP products.   Check old coatings before processing. The subsurface must be dry and free from all kinds of impurities.   Optimum results are achieved by using SZ-820-AB (degreasing and staining agent).   ** Longer drying times improve adhesion and corrosion protection. **   ##### After a maximum of 24 hours, the Etch Primer must be overcoated with a 2K PU primer   ##### Labelling according to Regulation (EC)   No. 1272/2008: highly flammable   dangerous to health corrosive   dangerous for the environment				
Intended for professional use only.				
The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.				