

Product - Information

Zweischicht-Basislack silber

(Two-layer basecoat silver) Art.-Nr. 90-9006-x 90-9007-x Date

18.05.2021

For high-qu	ality metallic p	aintwork. E	asy application.
Must be ov	ercoated with S	WIN 2K cle	earcoat.

Colour shade	RAL 9006, RAL	RAL 9006, RAL 9007					
Mixing ratio	mix with 10 % 2-	mix with 10 % 2-K hardener, then 1:1 with SWIN Universal Thinner.					
Hardener	30-100-x normal,	30-100-x normal, 30-200-x kurz (fast)					
Thinner	SWIN Universal	SWIN Universal Thinner normal					
Spray viscosity at 20 °C	15-18 s 4 mm D	15-18 s 4 mm D					
Processing	Spray pressu	re Spra	y nozzle	Spray passes			
Air / flow cup	3-4 bar	1,4-	1,6 mm	2			
Airless / Airmix							
Pot life	1 working day	1 working day					
Dry film thickness	20-25 μm						
Flash-off time	10-15 min						
Drying	recoatable	dust dry	tack-free	ready for assembly			
Object temperature 20 °C	15-20 min		1				
	I						

Notes: The surface should be uniform in colour. Do not use on thermoplastic old coatings. After flash-off, recoat wet-on-wet without intermediate sanding - within 8 h - with clear lacquer.

Labelling according to regulation (EC) Nr. 1272/2008:

flammable

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.