## **Product - Information**



2K-Acryl-PU-Decklack

(2K-acrylic PU topcoat) Glanzreduziert oder Matt (Gloss reduced or matt) Binder SW 4000 or SW 7000 18.05.2021

Gloss-reduced or matt 2K topcoat for painting truck chassis and industrial parts. Excellent flow, surface hardness and weather resistance, as well as chemical and mechanical resistance. In the 4:1 variant, a gloss level similar to "silk matt" is achieved.

Many colours can also be mixed in the 7:1 variant, matt.

Colour shade		According to colour database			
Mixing ratio		4:1/7:1 Volume			
Hardener		30-100-x normal, 30-200-x kurz (fast), 30-300-1 Express			
Thinner		SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)			
Spray viscosity at 20 °C		18-22 s 4 mm D			
Processing		Spray pressure	Spray nozzle		Spray passes
Air / flow cup		3-5 bar	1,3	-1,5 mm	2
Airless / Airmix		100-150 bar	11-1	5, 20-60°	2
Pot life		3-4 hrs.			
Dry film thickness		40-60 μm			
Flash-off time		10 min between sprays and before oven drying			
Drying		recoatable	dust dry	tack-free	ready for assembly
	20 °C		45-60 min	5-6 h	ca. 20 h
	60 °C	30-45 min after cooling, depending on hardener type			
Notes:					
Processing with Express Hardener 30-300-1 is only suitable for spot repairs!!!   For drying times longer than 24 h, intermediate sanding is required before recoating.   Labelling according to regulation (EC) flammable   Nr. 1272/2008					

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.