

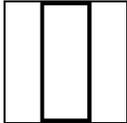


Technical Data Sheet n° 0504-GB

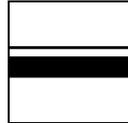
ENERGY SPRAY LINE



EL050 – ENERGY LINE UNDERBODY BLACK



Ready for use



Film thickness:
40-60 μ



Air drying at 20° C:
20-30 min.

DESCRIPTION

Acrylic black protective finishing coat with textured effect, ready for use in an aerosol.

USE

Special product used in Car Refinish to paint underbody parts and plastic parts (after primer application)

CHARACTERISTICS

- Easy to use - ready for use (aerosol)
- Good application
- Good filling power
- Low topcoat absorption
- Excellent textured appearance

SUBSTRATE PREPARATION

Old finishes

Top coats, fillers and putties must be degreased with 00699 HYDROCLEANER / 00665 HYDROCLEANER SLOW and sanded.

Metal

Apply one cross coat of EL030 ENERGY LINE ANTICORROSIVE PRIMER.

Plastics

Apply one coat of EL010 ENERGY LINE PLASTIC PRIMER.

APPLICATION

Spraying.

Ready for use. Shake well 2-3 minutes before use.

Spray temperature: 15-30° C

N° of coats: 2-3

Spray distance: 20-25 cm

Flash-off: 5-10 minutes at 20°C

Recommended film thickness: 40-60 μ

DIR 2004/42/CE: Special finishes IIB/e – VOC ready for use 840 g/l

This product ready for use contains at most <840 g/l VOC

DRYING TIMES

Air drying at 20°C
20-30 minutes

OVERCOAT WITH

All the top coats within the Lechler range without sanding after flash-off.

NOTES

When painting underbody belts it is possible to finish the working cycle by applying only EL050 ENERGY LINE UNDERBODY BLACK.

ATTENTION: After use turn the aerosol upside down and spray the rest out of the supplying pipe in order to avoid blockage problems during the storage time before the following use.

SHELF LIFE AT 20°C: 24 months

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